



# ASSEMBLY INSTRUCTIONS

## TECHART Carbon Trims

<b>Part-no. 091.121.182.009</b>	<b>Air outlet grille</b>
<b>Part-no. 091.121.183.009</b>	<b>Aero wing trims Turbo until MY16</b>
<b>Part-no. 091.121.186.009</b>	<b>Aero wing trims Turbo from MY17</b>
<b>Part-no. 091.121.184.009</b>	<b>Trim bars Turbo S until MY16</b>
<b>Part-no. 091.121.187.009</b>	<b>Trims bars Turbo from MY17</b>
<b>Part-no. 091.121.194.009</b>	<b>Front grilles Turbo S until MY16</b>
<b>Part-no. 091.121.197.009</b>	<b>Front grilles Turbo S from MY17</b>
<b>Part-no. 091.121.480.009</b>	<b>Air intake Turbo and GT3 RS</b>
<b>Part-no. 091.121.500.009</b>	<b>Diffusor-add-on Carrera until MY16</b>
<b>Part-no. 091.121.502.009</b>	<b>Diffusor-add-on Carrera from MY17</b>
<b>Part-no. 091.121.512.009</b>	<b>Diffusor-add-on for rear apron with centered outlet Carrera</b>
<b>Part-no. 091.121.580.009</b>	<b>Diffusor-add-on Turbo until MY16</b>
<b>Part-no. 091.121.582.009</b>	<b>Diffusor-add-on Turbo from MY17</b>
<b>Part-no. 091.121.584.009</b>	<b>Louvers rear apron Turbo until MY16</b>
<b>Part-no. 091.121.587.009</b>	<b>Louvers rear apron Turbo from MY17</b>
<b>Part-no. 091.121.600.009</b>	<b>Roof spoiler</b>



Version 03 – 06/2018



# ASSEMBLY INSTRUCTIONS

TECHART Carbon Trims

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# ASSEMBLY INSTRUCTIONS

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## I Important safety information

All of the necessary work must be performed by qualified persons with an appropriate level of expertise.

	<p style="text-align: center;"> <b>WARNING</b></p> <p>Vehicle lifts with an insufficient lifting capacity can collapse under the weight of the vehicle and crush any persons standing underneath.</p> <p>Compare the weight of the vehicle with the lifting capacity of your vehicle lift. The weight of the vehicle must not exceed the lifting capacity of your vehicle lift. The weight of the vehicle can be found in the vehicle operating manual.</p>	
	<p style="text-align: center;"> <b>WARNING</b></p> <p>Risk of injury from electric current.</p> <p>Switch off the ignition and disconnect the battery when working on the vehicle electrical/electronics systems.</p>	
   	<p style="text-align: center;"> <b>WARNING</b></p> <p>Risk of fire and explosion from ignition of windshield cleaning agents/antifreeze and their vapors.</p> <p>Risk of poisoning from ingesting windshield cleaning agents/antifreeze and breathing in their vapors.</p> <p>Risk of injury due to irritation caused by windshield cleaning agents/antifreeze coming into contact with eyes, skin and other parts of the body.</p> <p>Wear protective clothing and safety glasses. Avoid naked flames, fire and sources of ignition. Avoid contact with eyes, skin and other parts of the body. Do not eat, drink or smoke when handling windshield cleaning agents/antifreeze. Do not breathe in vapors and ensure adequate ventilation. Keep windshield cleaning agents/antifreeze only store them in sealable original containers.</p>	     



# ASSEMBLY INSTRUCTIONS

TECHART Carbon Trims

 	<p style="text-align: center;"> <b>CAUTION</b></p> <p>Risk of injury from hands and arms being crushed, cut or lacerated when working with sharp-edged and bulky objects.</p> <p>Wear protective clothing and protective gloves. Keep limbs out of narrow and inaccessible areas of the vehicle and/or avoid dangerous situations by using special tools and suitable aids.</p>	 
	<p style="text-align: center;"> <b>CAUTION</b></p> <p>Risk of injury to back, muscles, joints, tendons and ligaments from lifting and carrying heavy and/or bulky objects.</p> <p>Lift and transport heavy and/or bulky objects with the help of other people and/or with suitable aids.</p>	
	<p style="text-align: center;"><b>NOTICE</b></p> <p>Before starting the assembly procedure, carefully read the assembly instructions in full and pay attention to the safety information and sequence of the individual operation steps.</p>	
	<p style="text-align: center;"><b>NOTICE</b></p> <p>All body parts must be prepared and painted in accordance with the attached painting guide.</p>	



# ASSEMBLY INSTRUCTIONS

TECHART Carbon Trims

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## II Preparation

### Number of people required



For the installation of this product at least two persons are needed.

### Help and support

If you have any technical queries, please contact us immediately:  
**[support@techart.de](mailto:support@techart.de)**



# ASSEMBLY INSTRUCTIONS

TECHART Carbon Trims

Quantity	Part number	Part designation
<b>1</b>	<b>091.121.182.009</b>	<b>Air outlet grille</b>
Consisting of:		
1	091.121.182.100	Air outlet grille
1	091.100.182.101	Bottom part
1	091.140.182.009	Cutting template for air outlet grille
12	0039003016109	Fillister head screw with flange 3.0 x 16
3	0009013X12	Rivet truss head 3.0x12
1	00091089010031	Bond and Seal black, 70 ml tube

Quantity	Part number	Part designation
<b>1</b>	<b>091.121.183.009</b>	<b>Aero wing trims Turbo until MY16</b>
Consisting of:		
1	091.121.183.100	Panel right
1	091.121.183.101	Panel left
1	00091089010031	Bond and Seal black, 70 ml tube

Quantity	Part number	Part designation
<b>1</b>	<b>091.121.186.009</b>	<b>Aero wing trims Turbo from MY17</b>
Consisting of:		
1	091.121.186.100	Panel right
1	091.121.186.101	Panel left
1	00091089010031	Bond and Seal black, 70 ml tube

Quantity	Part number	Part designation
<b>1</b>	<b>091.121.184.009</b>	<b>Trim bars for Turbo S until MY16</b>
Consisting of:		
1	091.121.184.10_	Top trim Carbon right
1	091.121.184.10_	Top trim Carbon left
1	091.121.184.10_	Bottom trim Carbon right
1	091.121.184.10_	Bottom trim, Carbon left
1	00091089010031	Bond and seal black, tube 70 ml



# ASSEMBLY INSTRUCTIONS

TECHART Carbon Trims

Quantity	Part number	Part designation
1	091.121.187.009	Trim Carbon for Turbo from MY17
Consisting of:		
1	091.121.187.10_	Top trim Carbon right
1	091.121.187.10_	Top trim Carbon left
1	091.121.187.10_	Bottom trim Carbon right
1	091.121.187.10_	Bottom trim, Carbon left
1	00091089010031	Bond and seal black, tube 70 ml

Quantity	Part number	Part designation
1	091.121.194.009	Front grilles for Turbo S until MY16
Consisting of:		
1	091.121.194.100	Panel parking sensor Carbon right
1	091.121.194.101	Panel parking sensor Carbon left
1	000910949110	BETACLEAN 3300 8 ml
1	000910219252T	Betaprime 5404, 15ml
1	00091089010031	Bond and seal black, tube 70 ml

Quantity	Part number	Part designation
1	091.121.197.009	Front grilles Carbon for Turbo from MY17
Consisting of:		
1	091.121.197.100	Panel parking sensor Carbon right
1	091.121.197.101	Panel parking sensor Carbon left
1	000910949110	BETACLEAN 3300 8 ml
1	000910219252T	Betaprime 5404, 15ml
1	00091089010031	Bond and seal black, tube 70 ml

Quantity	Part-number	Designation
1	091.121.480.009	Air intake trims
Consisting of:		
1	091.121.480.100	Panel right
1	091.121.480.101	Panel left
1	000910219252T	Betaprime 5404, 15ml
1	000910949110	BETACLEAN 3300 8 ml
1	00091089010031	Bond + Seal black, tube 70 ml



# ASSEMBLY INSTRUCTIONS

TECHART Carbon Trims

Quantity	Part number	Part designation
<b>1</b>	<b>091.121.500.009</b>	<b>Diffusor add-on Carrera until MY16</b>
Consisting of:		
1	091.121.500.100	Diffusor add-on
4	000.100.999.999	Collar screw for plastic PT 50x16 with cone point
1	00091089010031	Bond and Seal black, 70 ml tube

Quantity	Part number	Part designation
<b>1</b>	<b>091.121.502.009</b>	<b>Diffusor add-on Carrera from MY17</b>
Consisting of:		
1	091.121.502.100	Diffusor add-on
4	000.100.999.999	Collar screw for plastic PT 50x16 with cone point
1	00091089010031	Bond and Seal black, 70 ml tube

Quantity	Part number	Part designation
<b>1</b>	<b>091.121.512.009</b>	<b>Diffusor add-on for rear apron with centered outlet Carrera from MY17</b>
Consisting of:		
1	091.121.512.100	Diffusor
4	000.100.999.999	Collar screw for plastic PT 50x16 with cone point
1	00091089010031	Bond and Seal black, 70 ml tube

Quantity	Part number	Part designation
<b>1</b>	<b>091.121.580.009</b>	<b>Diffusor add-on Turbo until MY16</b>
Consisting of:		
1	091.121.580.100	Diffusor add-on
2	000.100.999.999	Collar screw for plastic PT 50x16 with cone point
2	0039004.8X257981	Collar screw 4.8x25, black
1	00091089010031	Bond and Seal black, 70 ml tube



# ASSEMBLY INSTRUCTIONS

TECHART Carbon Trims

Quantity	Part number	Part designation
<b>1</b>	<b>091.121.582.009</b>	<b>Diffusor add-on Turbo from MY17</b>
Consisting of:		
1	091.121.582.100	Diffusor add-on
2	000.100.999.9961	Collar screw for plastic PT 50x25 with cone point
2	0039004.8X221025	Sheet metal screw fillister head with flange 4.8x22
1	00091089010031	Bond and Seal black, 70 ml tube

Quantity	Part number	Part designation
<b>1</b>	<b>091.100.584.009</b>	<b>Louvers for rear apron Turbo until MY16</b>
Consisting of:		
1	091.121.584.10_	Louver right
1	091.121.584.10_	Louver left
1	000910219252T	Betaprime 5404, 15ml
1	00091089010031	Bond and Seal black, 70 ml tube

Quantity	Part number	Part designation
<b>1</b>	<b>091.100.587.009</b>	<b>Louvers for rear apron Turbo from MY17</b>
Consisting of:		
1	091.121.587.10_	Louver top Carbon right
1	091.121.587.10_	Louver top Carbon left
1	091.121.587.10_	Louver bottom Carbon right
1	091.121.587.10_	Louver bottom Carbon left
1	000910219252T	Betaprime 5404, 15ml
1	00091089010031	Bond and Seal black, 70 ml tube

Quantity	Part number	Part designation
<b>1</b>	<b>091.121.600.009</b>	<b>Roof spoiler</b>
Consisting of:		
1	091.121.600.100	Roof spoiler
1.1	000961894910-95	Adhesive tape for trims 6 mm x 0.95
1	00091089010031	Bond and Seal black, 70 ml tube



# ASSEMBLY INSTRUCTIONS

TECHART Carbon Trims

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Please, use the table to check whether all of the required parts are present.

Once parts have been removed from their original packaging, ensure that they are properly handled and stored.



# ASSEMBLY INSTRUCTIONS

TECHART Carbon Trims

## III Installation

### 1 Prepare vehicle

- i** Before starting work, check that the vehicle is free of defects. Use the PIWIS system tester to read out all of the fault memories of the individual vehicle components and first rectify any faults displayed.

### 2 TECHART air outlet grille

**i** The bonding surfaces of the TECHART outlet grille, the bottom part and the original front apron must be dry and free of dust.

Use cleaning agent to thoroughly degrease bonding surfaces on the TECHART outlet grille, the bottom part and the original front apron.

Do not touch the surfaces after they have been cleaned.

#### 2.1 Dismount wheels and add-on parts

- 1 Raise vehicle at the factory-fitted jacking points.
- 2 Detach front wheels.

#### 2.2 Install TECHART air outlet grille

- 1 Open front flap.
- 2 Remove main headlights.
- 3 Detach PU-cover of the battery.
- 4 Unclip PU-cover on the side.
- 5 Remove PU-cover around the hood lock.

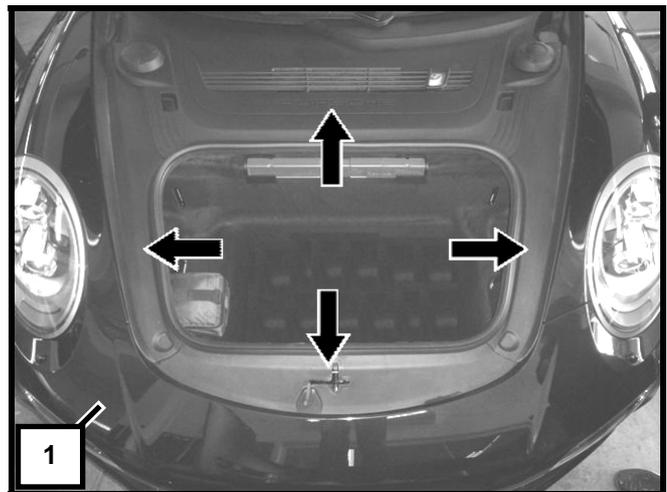


Fig. 1

- 6 Unscrew the center fixation screw of the front apron (1).
- 7 Mark the center of the front apron (1) with an adhesive tape.

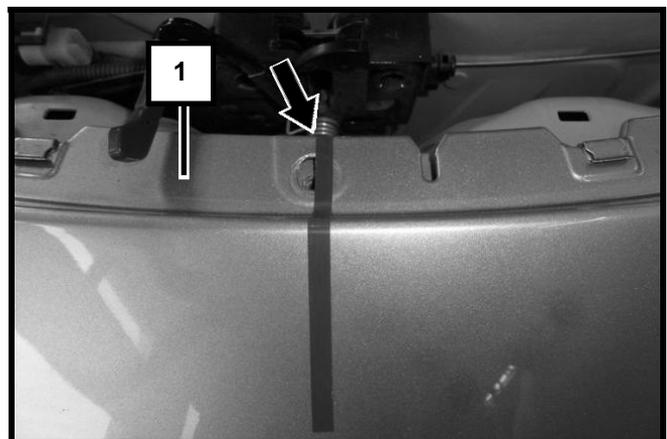


Fig. 2

- 8 Cut the TECHART cutting template 091.140.182.009 (2).
- 9 Attach the TECHART cutting template (2) plane to the edge on the top, angle at the center marking, check if the distance to the left and right fender is identical and then stick it to the front apron (1).

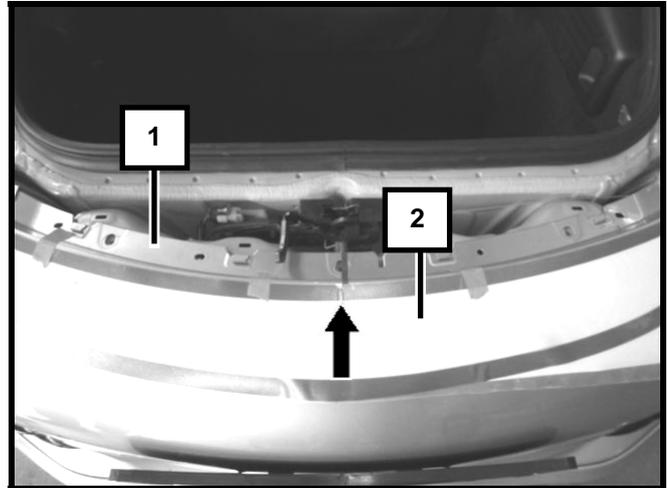


Fig. 3

- 10 Unscrew the top fixing screws (3) from the front apron (1).
- 11 Detach retaining bracket between headlamp and front flap towards the flap (see arrow).
- 12 Unscrew all bolts of the inner wheel arch lining.
- 13 Remove inner wheel arch lining including brake air duct.

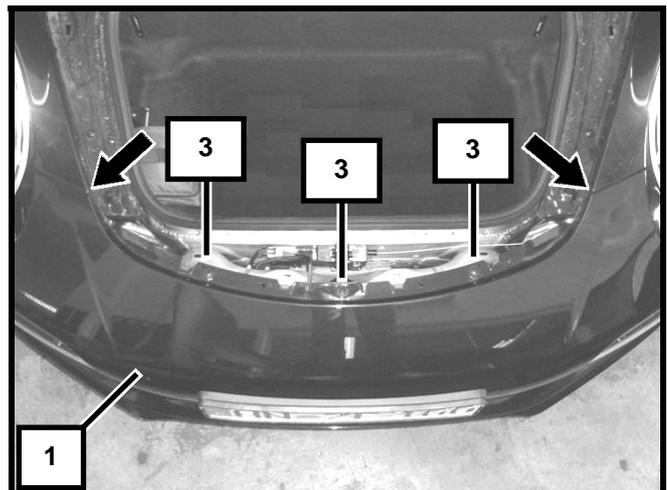


Fig. 4

- 14 Unscrew mounting bolts (4) on underside of vehicle and from brake air duct.

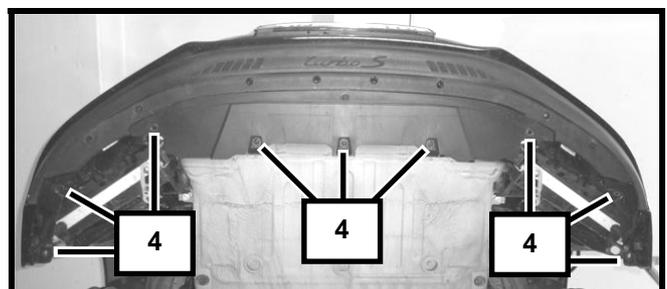


Fig. 5

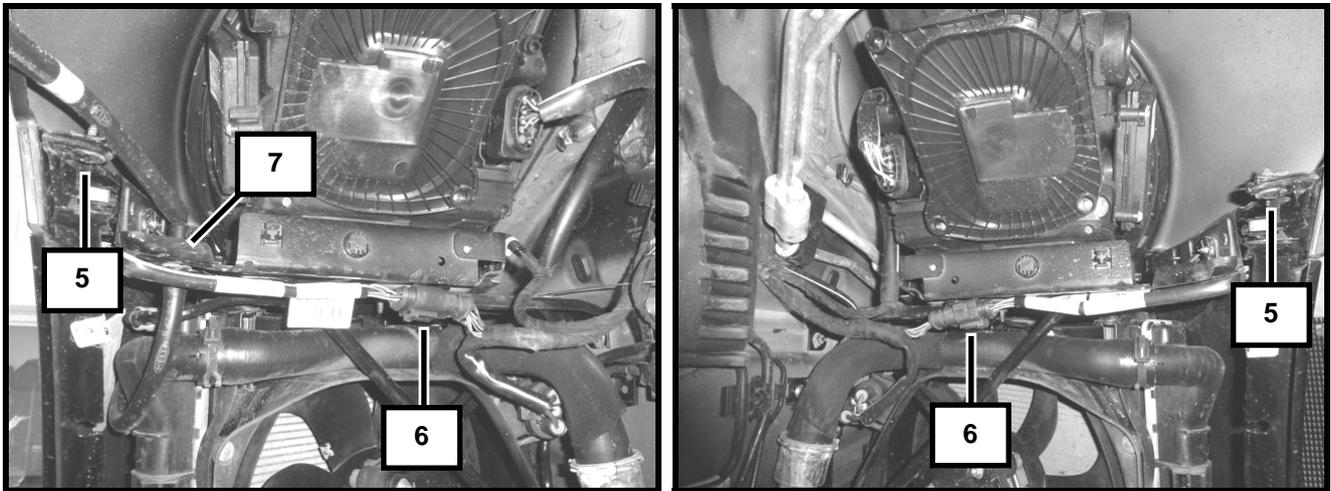


Fig. 6

- 15 Remove side-mounted turn signal.
- 16 Unscrew mounting bolts (1 each side) (5) from side of wheel arch.
- 17 Disconnect electrical connection (6) on right and left of wheel arch at headlamp bracket.
- 18 Disconnect water hose (7) on left of wheel arch.



**Water may run out when the water hose is disconnected. Collect the water in a suitable receptacle.**

- 19 Detach the original front apron towards the front. Remove vacuum hoses (Turbo only).
- 20 Dismantle the water hose, sensors and antenna at the front area.
- 21 Modify front apron, remove the carrier foil of the TECHART cutting template (2) and cut out the marked hole.



**Care for an accurate fit.**

### Vehicles starting MY17:

- 22 Dismantle PU-carrier from the front apron.
- 23 Modify PU-carrier.
- 24 Install the PU-carrier into the front apron.

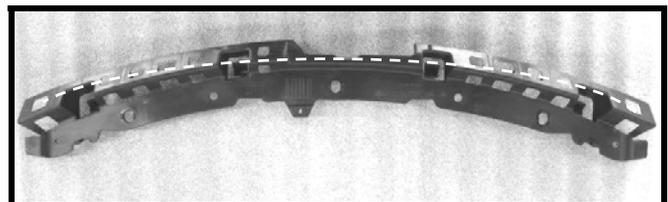


Fig. 7

- 25 Apply PU-adhesive to the bonding area of the TECHART bottom part 091.100.182.101 (7).
- 26 Set the TECHART bottom part (7) flush with the hole into the front apron (1).

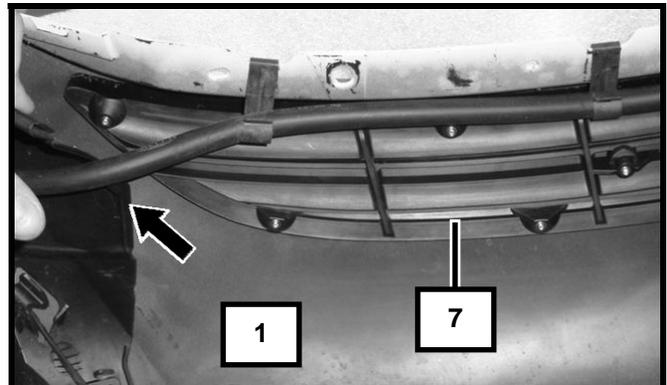


Fig. 8

- 27 Mount the TECHART air outlet grille 091.121.182.100 (8) into the hole of the front apron (1).
- 28 Attach the TECHART bottom part (7) and tighten with the screws 2.9x13 into the TECHART air outlet grille (9). If necessary unhinge the grille and press to the side, see arrow on fig. 8.
- 29 Reinstall the water hose; stick the sensor from the rear bottom flush to the TECHART bottom part (7).

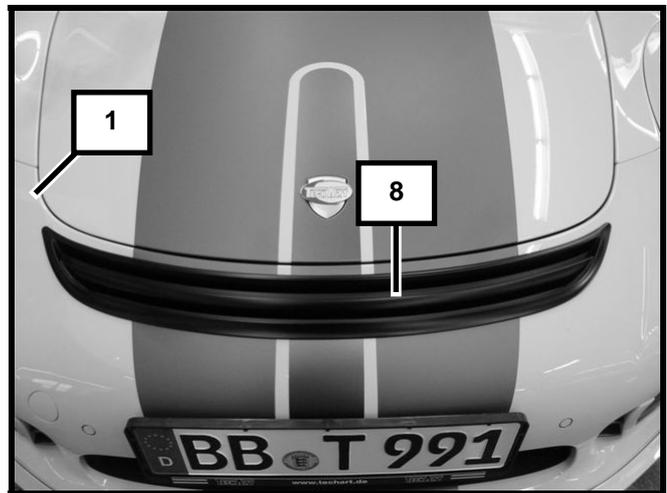


Fig. 9

**i Care for an accurate fit.**

- 30 Work on plastic cover (9):
  - leave left and right A1 = 50mm.
  - cut A2 = 20mm.
  - Paint black on the top

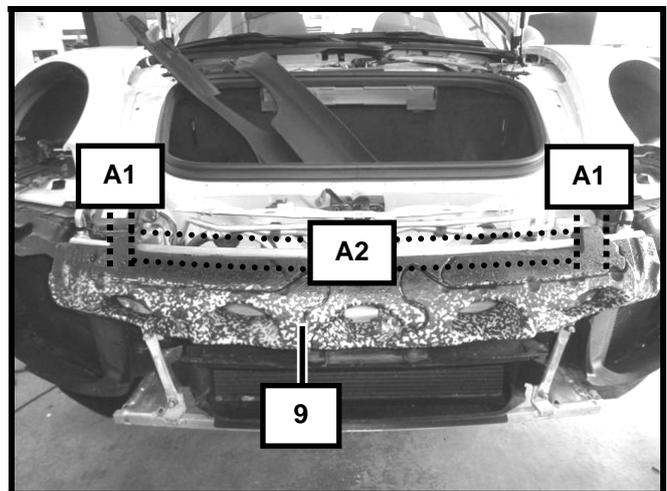


Fig. 10



# ASSEMBLY INSTRUCTIONS

TECHART Carbon Trims

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- 31 Slide the front apron at the vehicle into the original guides and tighten to the original fixing point.
- 32 Connect the electrical connections inside the wheel arch right and the water hose for the headlight washer.
- 33 Install wheel house shells.
- 34 Install headlights.
- 35 Mount front wheels.

### 3 TECHART aero wing trims Turbo

- i** The bonding surfaces of the TECHART trim panels and the original front apron must be dry and free of dust.

Use cleaning agent to thoroughly degrease bonding surfaces on the TECHART trim panels and the original front apron.

Do not touch the surfaces after they have been cleaned.

#### 3.1 Install TECHART aero wing trims

- 1 Apply a thin even coating of PU adhesive to the bonding surfaces of the TECHART aero wings for Turbo until MY16, 091.121.183.10\_ (10) or TECHART aero wings for Turbo from MY17, 091.121.186.10\_ (11).

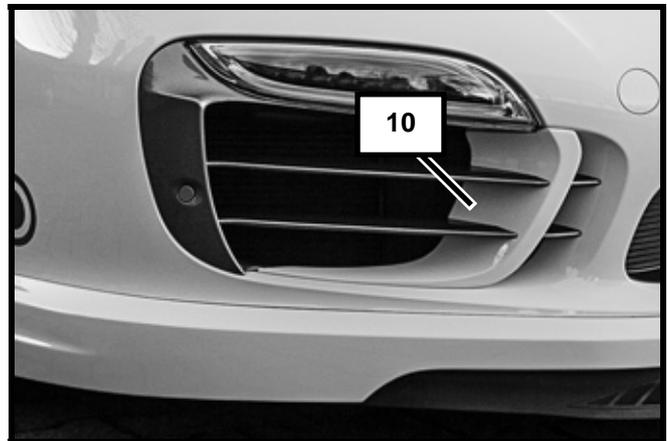


Fig. 11

- 2 Fit the TECHART aero wings on to the grille.

- 3 Fix the TECHART aero wings in place with adhesive tape so that they have firm contact with the surface at all points.

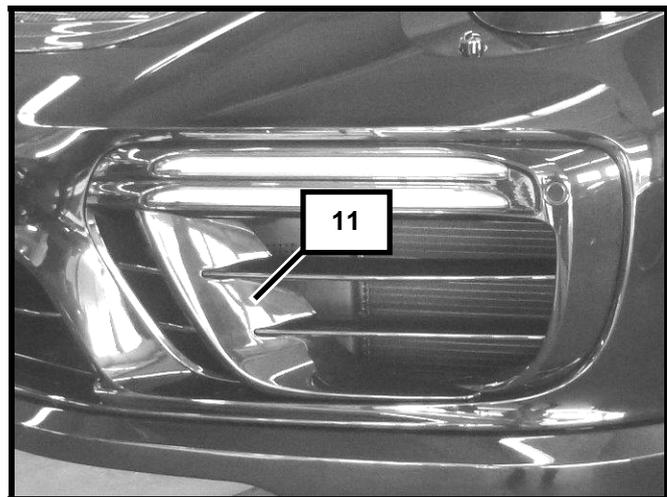


Fig. 12

- i** Press on the parts firmly in the bonding area. Ensure an accurate fit and remove any escaping adhesive with cleaning agent.

- i** Allow to dry for at least 12 hours.

### 4 TECHART trim bars

- i** The bonding surfaces of the TECHART trim bars and the original trim bars must be dry and free of dust.

Use cleaning agent to thoroughly degrease bonding surfaces on the TECHART trim bars and the original trim bars.

Do not touch the surfaces after they have been cleaned.

#### 4.1 Install TECHART trim bars

- 1 Unclip and remove the original trim bars towards the front.

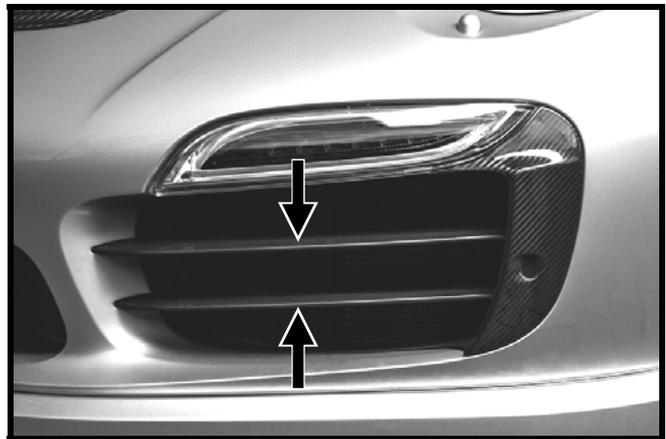


Fig. 13

- 2 Apply a thin even coating of PU adhesive to the bonding surfaces of the trim bars
- 3 Attach the TECHART trim bars 091.121.187.100 (11) onto the original trim bars.

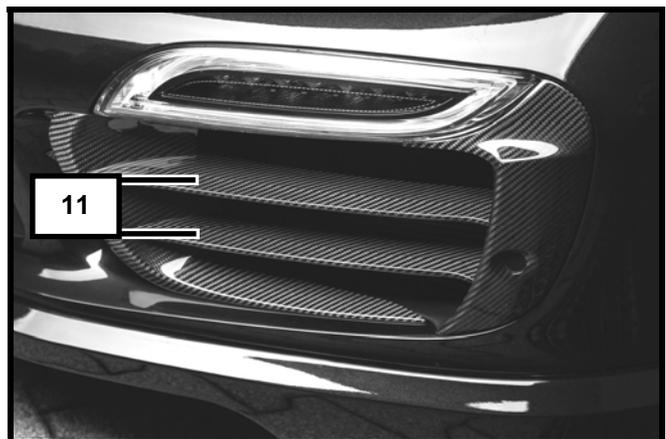


Fig. 14

- i** Press on the parts firmly in the bonding area. Ensure an accurate fit and remove any escaping adhesive with cleaning agent.

- i** Allow to dry for at least 12 hours.



# ASSEMBLY INSTRUCTIONS

TECHART Carbon Trims

## 5 TECHART front grilles

- i** The bonding surfaces of the TECHART trims and the original air intake panels must be dry and free of dust.

Use cleaning agent to thoroughly degrease bonding surfaces on the TECHART trims and the original air intake panels.

Do not touch the surfaces after they have been cleaned.

- i** Clean the plastic bonding area at the original air intake panels with Betaclean and apply Betaprime.

### 5.1 Install TECHART front grilles

- 1 Apply a thin even layer of PU adhesive to the bonding surfaces of the front grilles.

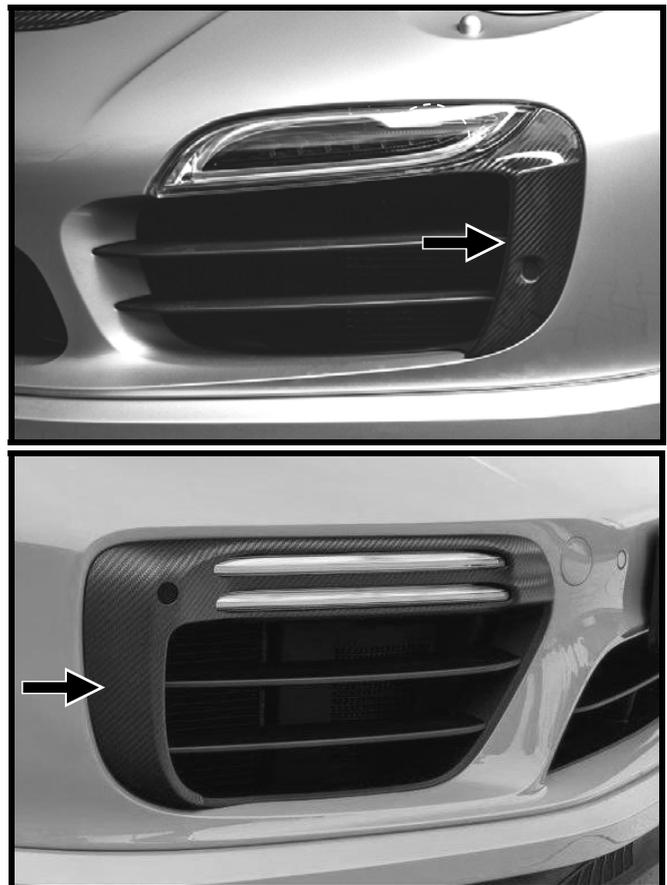


Abb. 15

- i** Press on the parts firmly in the bonding area. Ensure an accurate fit and remove any escaping adhesive with cleaning agent.



# ASSEMBLY INSTRUCTIONS

TECHART Carbon Trims

## 6 TECHART air intake trims

**i** The bonding surfaces on the TECHART trims and the original air intake panels must be dry and free from dust and paint spray mist!

Use cleaning agent to thoroughly degrease bonding surfaces on the TECHART trims and the original air intake panels.

Do not touch the surfaces after they have been cleaned.

**i** Clean the plastic bonding areas at the original air intake panel with Betaclean and apply Betaprime.

### 6.1 Install TECHART air intake trims

- 1 Apply an even layer of PU-adhesive to the bonding surface of the original air intake panels.

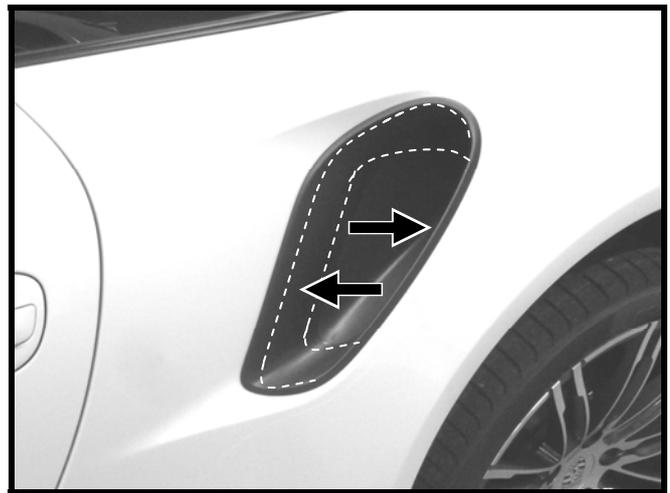


Fig. 16

**i** Press on firmly in areas coated with adhesive. Check for an accurate fit – Immediately remove any PU adhesive that escapes using a cleaning agent and secure with an adhesive tape.

- 2 After pre-drying (approximately one hour) unclip both air intake panels from the vehicle.



Abb. 17



# ASSEMBLY INSTRUCTIONS

TECHART Carbon Trims

**(i) Caution, do not scratch or damage the frame!**

- 3 Use PU-adhesive to additionally glue the back of the TECHART air intake panel.
- 4 Reinstall the air intake panels.



Fig. 18

**(i) Press on firmly in areas coated with adhesive. Check for an accurate fit – Immediately remove any PU adhesive that escapes using a cleaning agent and secure with an adhesive tape.**

**(i) Allow to dry for at least 12 hours, remove the adhesive tape afterwards.**

### 7 TECHART diffuser add-on Carrera or Turbo

- i** The gluing surfaces on the TECHART diffuser add-on and the original diffuser must be dry and free of dust or paint spraying mist!

Thoroughly degrease the gluing surfaces on the TECHART diffuser add-on and the original diffuser using a cleaning agent.

Do not touch the surfaces after they have been cleaned.

Apply plastic primer to the gluing surface of the original diffuser.

#### 7.1 Install TECHART diffuser add-on

- 1 Apply a thin even coating of PU adhesive to the TECHART diffuser add-on. (21).

091.100.500.100 Carrera until MY16  
091.100.502.100 Carrera from MY17  
091.100.580.100 Turbo until MY16  
091.100.582.100 Turbo from MY17

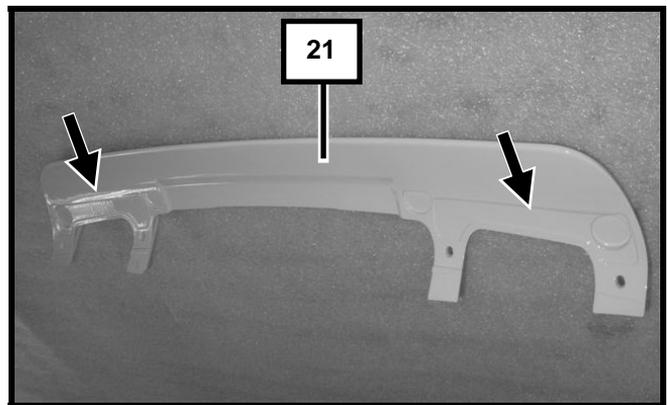


Fig. 198

- i** Press on the parts firmly in the bonding area. Ensure an accurate fit and remove any escaping adhesive with cleaning agent.

- 2 Fasten the TECHART diffuser add-on (21) to the original diffuser from the bottom side with the screws 50x16 (Turbo from MY17: two 5x25 and two 4.8x22).

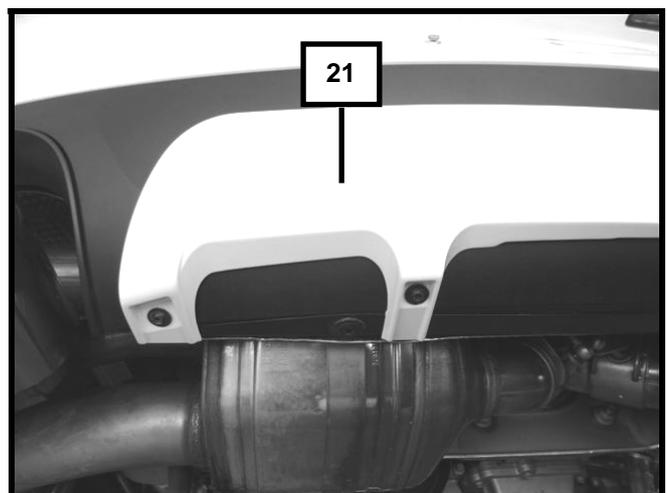


Fig. 20

- i** Allow to dry for at least 12 hours.



# ASSEMBLY INSTRUCTIONS

TECHART Carbon Trims

## 8 TECHART diffuser add-on for rear apron with centered outlet for Carrera from MY17

**(i)** The gluing surfaces on the TECHART diffuser and the original diffuser must be dry and free of dust or paint spraying mist!

Thoroughly degrease the gluing surfaces on the TECHART diffuser and the original diffuser using a cleaning agent.

Do not touch the surfaces after they have been cleaned.

Apply plastic primer to the gluing surface of the original diffuser.

### 8.1 Install TECHART diffuser panel Carrera

1 Apply a thin even coating of PU adhesive to the TECHART diffuser 091.121.512.100 Carrera from MY17 (22).

**(i)** Press on the parts firmly in the bonding area. Ensure an accurate fit and remove any escaping adhesive with cleaning agent.

2 Tighten the TECHART diffuser (22) on the bottom side with the screws 50x16 to the original diffuser.

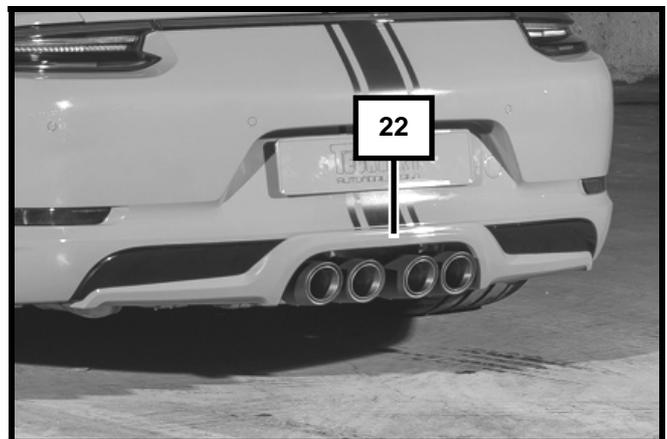


Fig. 21

**(i)** Allow to dry for at least 12 hours.

### 9 TECHART louvers for rear apron

#### 9.1 Install louvers with frame

**i** The gluing surfaces on the TECHART frame and the original rear apron must be dry and free of dust or paint spraying mist!

Thoroughly degrease the gluing surfaces on the TECHART frame and the original rear apron using a cleaning agent.

Do not touch the surfaces after they have been cleaned.

**i** Clean the plastic bonding areas at the original air intake panel with Betaclean and apply Betaprime.

1 Apply PU-adhesive to the bonding surface of the TECHART louver (23).

2 Adhere the TECHART louver (23) onto the bar in the rear apron.

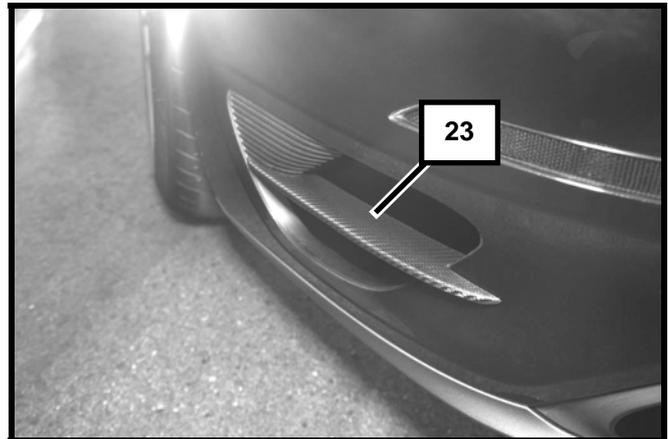


Fig. 22

**i** Press on the parts firmly in the bonding area. Ensure an accurate fit and remove any escaping adhesive with cleaning agent.

**i** Allow to dry for at least 12 hours.

### 10 TECHART roof spoiler

**i** The gluing surfaces on the TECHART roof spoiler and the original rear window must be dry and free of dust or paint spraying mist!

Thoroughly degrease the gluing surfaces on the TECHART roof spoiler and the original rear window using a cleaning agent.

Do not touch the surfaces after they have been cleaned.

#### 10.1 Install TECHART roof spoiler

- 1 Stick double-sided tape 6mm x 0.95mm into the notch area (a) in the TECHART roof spoiler 091.121.600.100 (24).
- 2 Apply an even coating of PU adhesive to the gluing surface (b) of the TECHART roof spoiler (24).
- 3 Set TECHART trims 2mm below the edge.

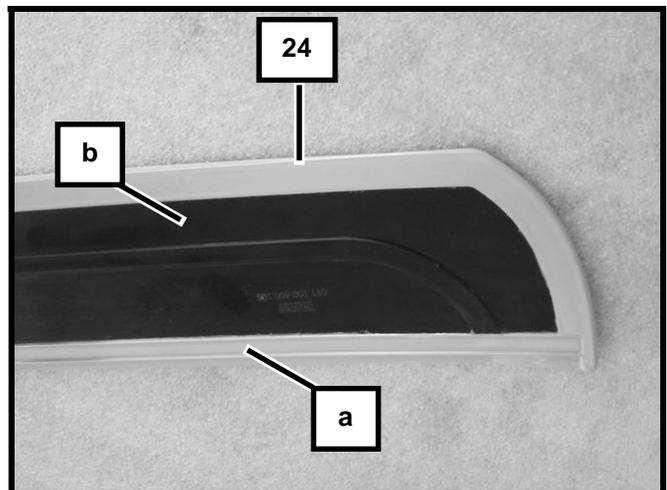


Fig. 23

**i** Press on the parts firmly in the bonding area. Ensure an accurate fit and remove any escaping adhesive with cleaning agent.

- 4 Fix the TECHART roof spoiler in place with adhesive tape so that it has firm contact with the surface at all points.

**i** Allow to dry for at least 12 hours.

**i** For vehicles with rear window wiper: The original wiper blade has to be shortened by 100mm on the top.

- remove end cap
- shorten the rubber for 100mm
- paste end cap



# ASSEMBLY INSTRUCTIONS

TECHART Carbon Trims

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## 11 Final inspection

- 1 Check the headlight setting and adjust the headlights if necessary.
- 2 Perform a general function check on the vehicle.



# ASSEMBLY INSTRUCTIONS

TECHART Carbon Trims

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