



# ASSEMBLY INSTRUCTIONS

TECHART Tail Pipes  
for 95B Macan from MY14

**Part no. B95.310.850.009**    in glossy chrome  
**Part no. B95.310.860.009**    in black chrome





# ASSEMBLY INSTRUCTIONS

TECHART Tail Pipes for 95B Macan from MY14

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## I Important safety information

All of the necessary work must be performed by qualified persons with an appropriate level of expertise.

	<div data-bbox="651 562 954 618" data-label="Section-Header"> <h3> WARNING</h3> </div> <p>Vehicle lifts with an insufficient lifting capacity can collapse under the weight of the vehicle and crush any persons standing underneath.</p> <p>Compare the weight of the vehicle with the lifting capacity of your vehicle lift. The weight of the vehicle must not exceed the lifting capacity of your vehicle lift. The weight of the vehicle can be found in the vehicle operating manual.</p>	
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 	<div data-bbox="651 920 954 976" data-label="Section-Header"> <h3> CAUTION</h3> </div> <p>Risk of injury from hands and arms being crushed, cut or lacerated when working with sharp-edged and bulky objects.</p> <p>Wear protective clothing and protective gloves. Keep limbs out of narrow and inaccessible areas of the vehicle and/or avoid dangerous situations by using special tools and suitable aids.</p>	 
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	<div data-bbox="651 1314 954 1370" data-label="Section-Header"> <h3> CAUTION</h3> </div> <p>Risk of injury to back, muscles, joints, tendons and ligaments from lifting and carrying heavy and/or bulky objects.</p> <p>Lift and transport heavy and/or bulky objects with the help of other people and/or with suitable aids.</p>	
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	<div data-bbox="300 1677 582 1733" data-label="Section-Header"> <h3>NOTICE</h3> </div> <p>Before starting the assembly procedure, carefully read the assembly instructions in full and pay attention to the safety information and sequence of the individual operation steps.</p>
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## II Preparation

### Help and support

In case of any technical queries, please contact us immediately: [support@techart.de](mailto:support@techart.de)

### Check TECHART parts kit for completeness

Quantity	Part number	Part designation
	<b>B96.310.850.009</b>	<b>Exhaust tail pipe in glossy chrome for 95B from MY14</b>
1	B95.310.848.100	Exhaust tail pipe R glossy chromed
1	B95.310.848.101	Exhaust tail pipe L glossy chromed

Quantity	Part number	Part designation
	<b>B96.310.860.009</b>	<b>Exhaust tail pipe in black chrome for 95B from MY14</b>
1	B95.310.849.100	Exhaust tail pipe R black chromed
1	B95.310.849.101	Exhaust tail pipe L black chromed



Please use the table to check whether all of the required parts are present.

Once parts have been removed from their original packaging, ensure that they are properly handled and stored.



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## III Installation

### 1 Prepare vehicle

**i** Before starting work, check that the vehicle is free of defects. Use the PIWIS II system tester to read out all of the fault memories of the individual vehicle components and first rectify any faults displayed.

- 1 Raise vehicle at the factory-fitted jacking points.



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## 2 Dismantle original parts



- 1 Loosen and remove tail pipe panels towards the back.

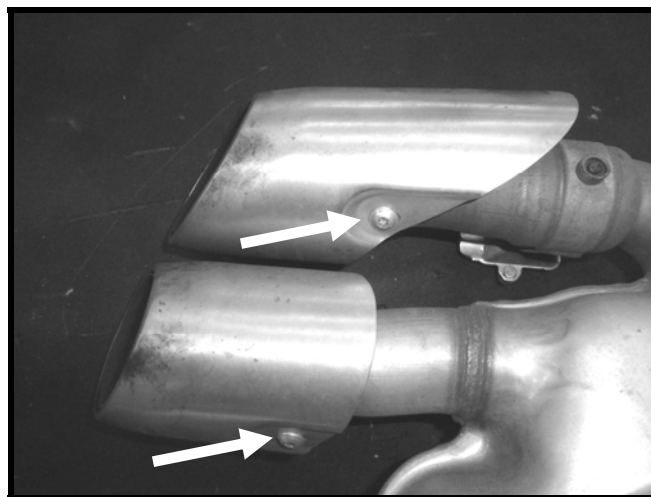


Fig. 01



The tail pipe panels are no longer required.



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## 3 Install TECHART parts

**i** The TECHART tail pipe panels are combinable with the original exhaust systems of the

- Macan S
- Macan S Diesel
- Macan Turbo or the
- optional valve exhaust system IOP8 of the Macan S and Macan Turbo
- TECHART valve exhaust system Sport for Macan S and Macan Turbo

1. Slide and align the TECHART tail pipe panels onto the pipe guide of the muffler. Use the supplied adapter rings depending on the built-in exhaust system (see chart below).

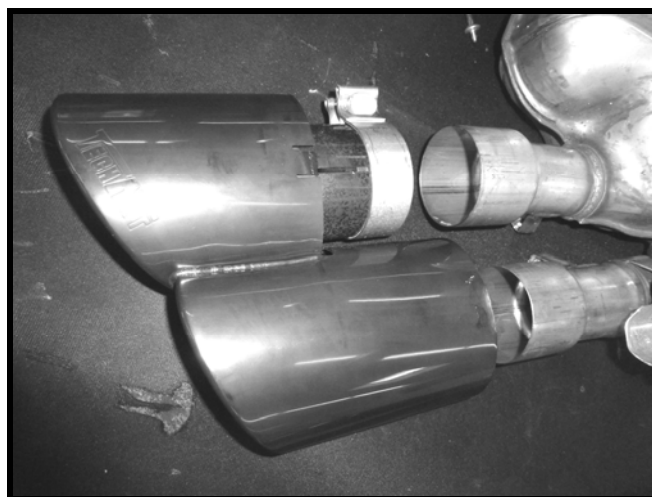


Fig. 02

Exhaust system	Use of the adapter ring
Macan S Diesel	✓
Macan S	✓
Macan Turbo	n/a
Macan S with optional valve exhaust system IOP8	n/a
Macan Turbo with optional valve exhaust system IOP8	n/a
Macan S with TECHART valve exhaust system Sport	n/a
Macan Turbo with TECHART valve exhaust system Sport	n/a

**i** The adapter rings are pre-mounted at the clamp area of the TECHART tail pipes and have to be removed if necessary.





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2. Assembly **with** adapter ring (see arrow) at the Macan S and Macan S Diesel with the original exhaust system.

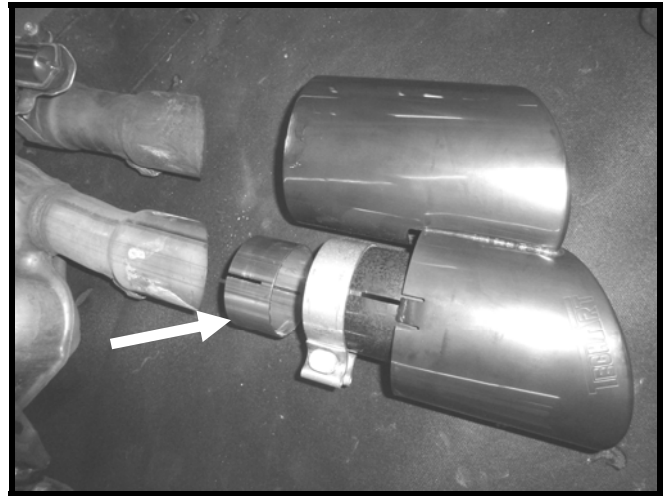


Fig. 03

3. Assembly **without** adapter ring at the Macan Turbo with the original exhaust system, all Macans with IOP8 Sport exhaust system and all Macans with TECHART valve exhaust system Sport.



Fig. 04

4. Fasten gripper clamps and check the alignment.



Fig. 05





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- i** **TECHART recommends on exhaust systems with slanted tail guides (Macan S and Macan S Diesel) to cut the outboard tail guides straight about 30 mm to increase the adjustability of the tail pipe panels. After that the use of the original tail pipe panels will no longer be possible.**

5. Recommended cut.

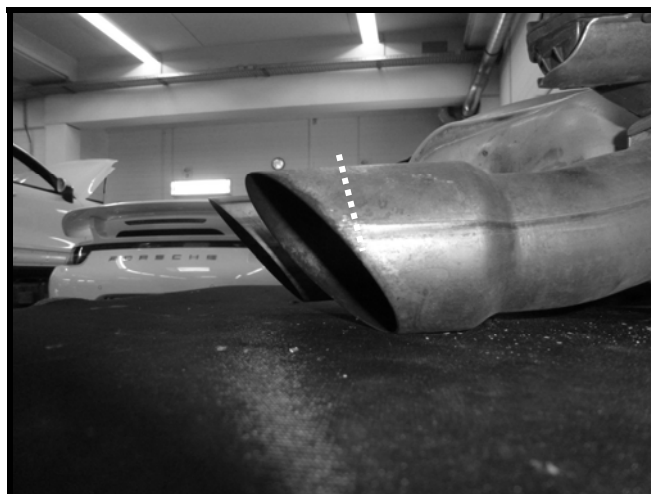


Fig. 06

- i** **This measurement is not necessary on vehicles with the TECHART diffusor due to the further back position of the tail pipes.**

6. Perform a test drive.

- i** **TECHART recommends cleaning the TECHART tail pipe panels with silicone-free spray oil regularly.**



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**TECHART AUTOMOBILDESIGN GMBH**

RÖNTGENSTRASSE 47  
D-71229 LEONBERG / GERMANY  
TEL +49 7152 / 9339- 0  
FAX +49 7152 / 9339-33  
info@techart.de  
www.techart.de

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