



ASSEMBLY INSTRUCTIONS

TECHART 3-Spokes Sport Steering Wheel

for 95B Macan / 958 Cayenne / 971 Panamera / 981 / 718 / 991

Part-no. B95.430.376.CCC

**Leather custom color / carbon fiber
for B95 Macan & 958 Cayenne from MY15**

Part-no. 091.430.376.CCC

**Leather custom color / carbon fiber
for 981 & 991 from MY17**

Part-no. 071.430.376.CCC

**Leather custom color / carbon fiber
for 971 Panamera from MY17**

Part-no. 091.430.377.CCC

**Leather custom color / carbon fiber
for 981 Cayman GT4, 718 & 991 from MY17**



Version 03 – 04/2017

















Assembly Instructions

TECHART 3 Spoke Sport Steering Wheel

I Important safety information

All of the necessary work must be performed by qualified persons with an appropriate level of expertise.






	 WARNING	
	<p>Risk of injury from electric current.</p> <p>Switch off the ignition and disconnect the battery when working on the vehicle electrical/electronics systems.</p>	


   	 WARNING	  
	<p>Risk of fire and explosion from ignition of windshield cleaning agents/antifreeze and their vapors.</p> <p>Risk of poisoning from ingesting windshield cleaning agents/antifreeze and breathing in their vapors.</p> <p>Risk of injury due to irritation caused by windshield cleaning agents/antifreeze coming into contact with eyes, skin and other parts of the body.</p> <p>Wear protective clothing and safety glasses. Avoid naked flames, fire and sources of ignition. Avoid contact with eyes, skin and other parts of the body. Do not eat, drink or smoke when handling windshield cleaning agents/antifreeze. Do not breathe in vapors and ensure adequate ventilation. Keep windshield cleaning agents/antifreeze only store them in sealable original containers.</p>	
	  	




Assembly Instructions

TECHART 3 Spoke Sport Steering Wheel

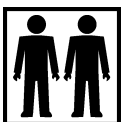
 		 
	<p>Risk of injury from hands and arms being crushed, cut or lacerated when working with sharp-edged and bulky objects.</p> <p>Wear protective clothing and protective gloves. Keep limbs out of narrow and inaccessible areas of the vehicle and/or avoid dangerous situations by using special tools and suitable aids.</p>	

	NOTICE
	<p>Before starting the assembly procedure, carefully read the assembly instructions in full and pay attention to the safety information and sequence of the individual operation steps.</p>

	NOTICE
	<p>All body parts must be prepared and painted in accordance with the attached painting guide.</p>

II Preparation

Number of people required



The installation of this product can be performed by one person.

Help and support

If you have any technical queries, please contact us immediately:
support@techart.de



Assembly Instructions

TECHART 3 Spoke Sport Steering Wheel

1 Prepare vehicle



Before starting to work, check that the vehicle is free of defects. Use the PIWIS system tester to read out all of the fault memories of the individual vehicle components and first rectify any faults displayed.

2 Detach steering wheel from the vehicle



Only trained mechanics are allowed to perform the work on airbags. Please observe the safety instructions for airbag handling.

Observe the guidelines of the Porsche shop manual.



Do NOT dismantle the steering wheel cover according to the guidelines of the Porsche shop manual!!!
Dismount the steering wheel cover non-destructive and without extreme force (hammer blow).
It is imperative to follow the TECHART assembly instructions.

III Installation

1 Dismantle steering wheel

- 1 Unscrew the airbag housing (1) from the back.
- 2 Unhinge the sensor and remove the airbag housing.

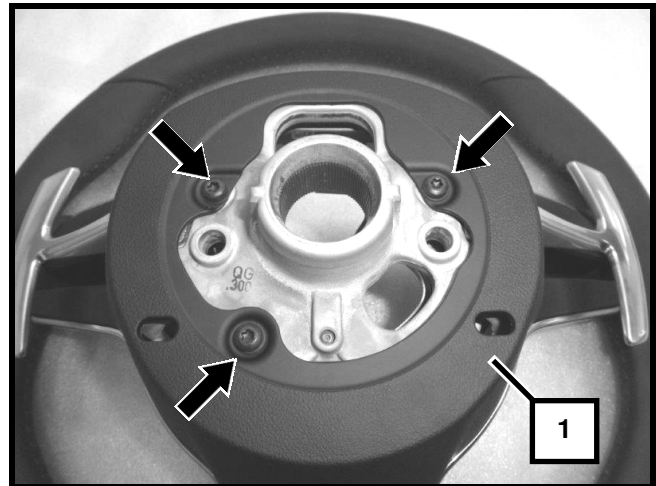


Fig. 01

- 3 Separate the electrical connection from the switch paddles (2).

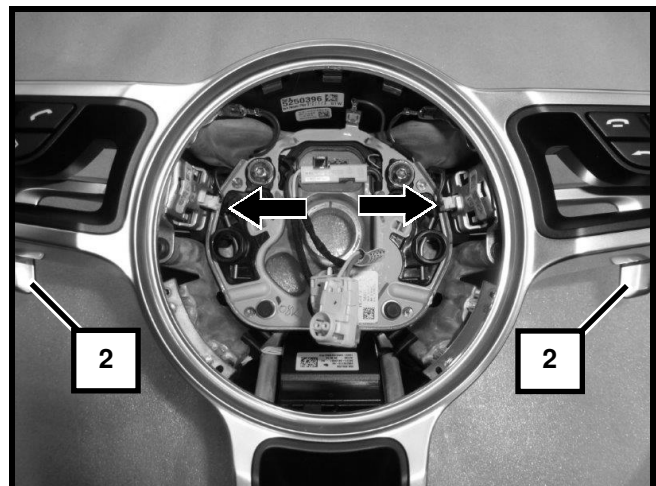


Fig. 02

- 4 Dismantle switch paddles (2).

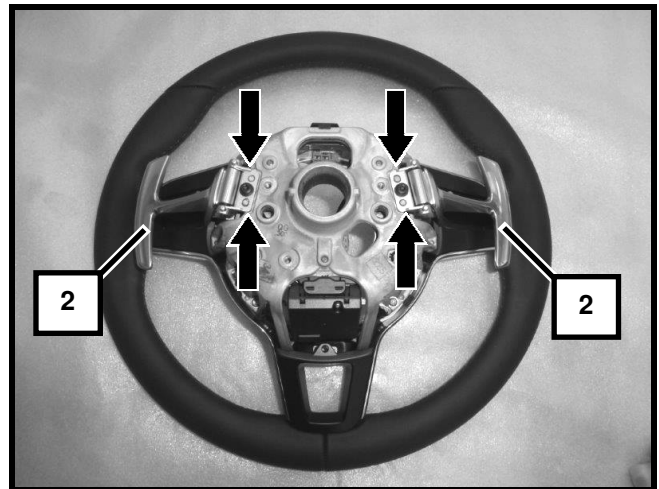


Fig. 03

- 5 Unclip three black panels (3) towards the back.

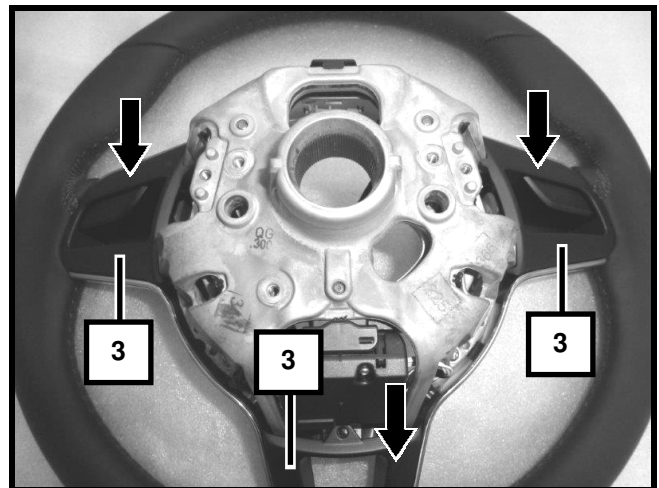


Fig. 04

- 6 Separate the electrical connections of the steering wheel.

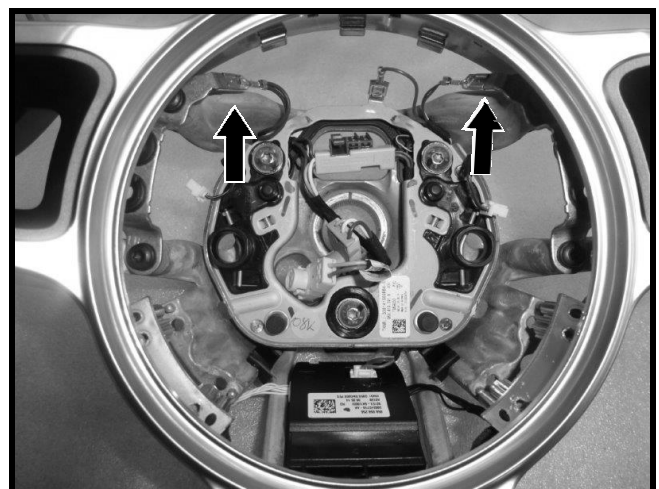


Fig. 05

- 7 Remove retaining plate (4).

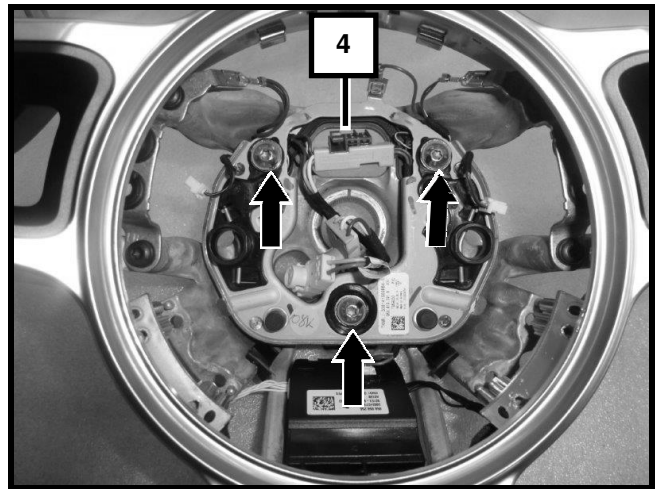


Fig. 06

- 8 Detach the screws of the steering wheel panel (5) and remove incl. Retaining plate and electronics.

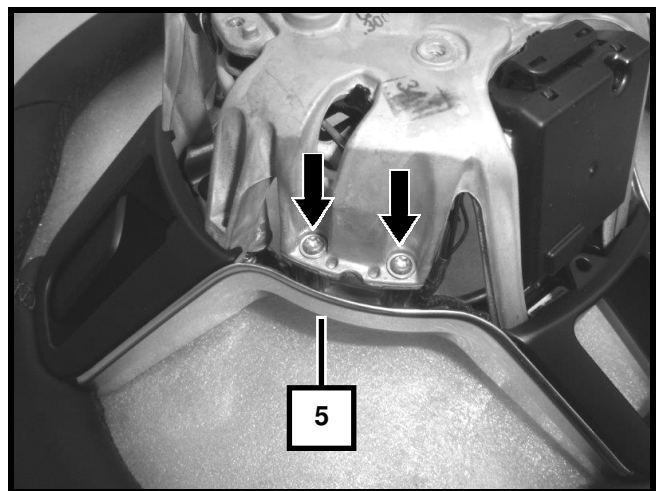


Fig. 07

2 Install steering wheel

- 1 Install the TECHART steering wheel in reverse order.

3 Tightening torques

Location	Description	Type	Basic value
Steering wheel		tightening torque	50 Nm



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TECHART 3 Spoke Sport Steering Wheel



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